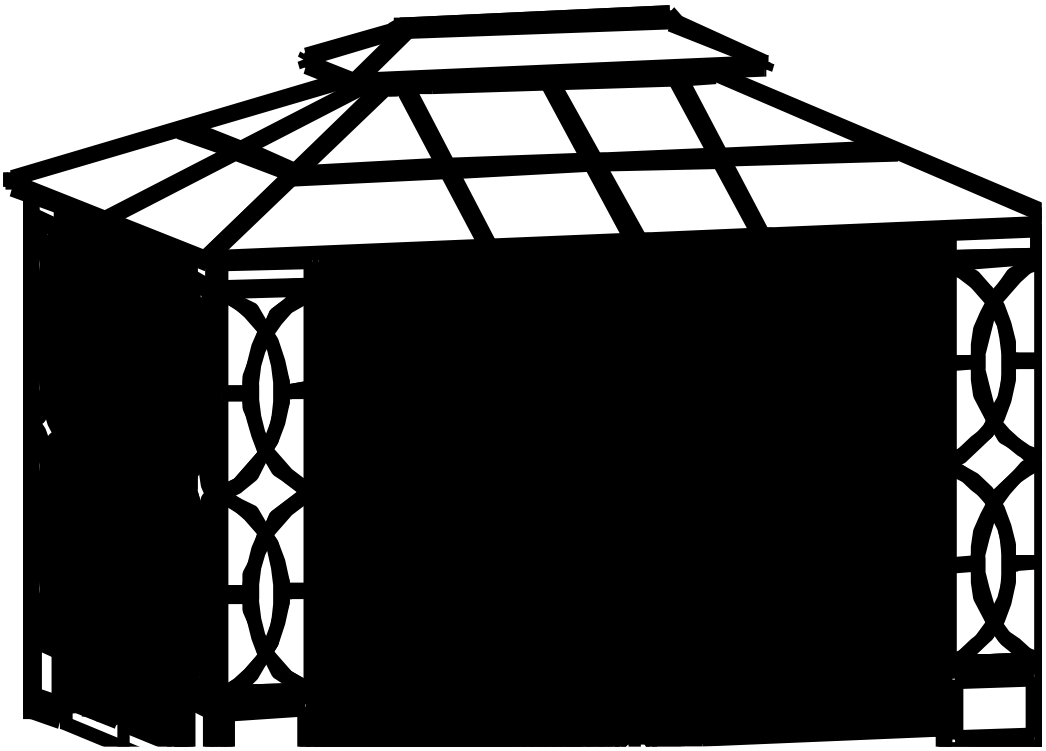
Assembly Instructions

Item# L-GZ760PST-B

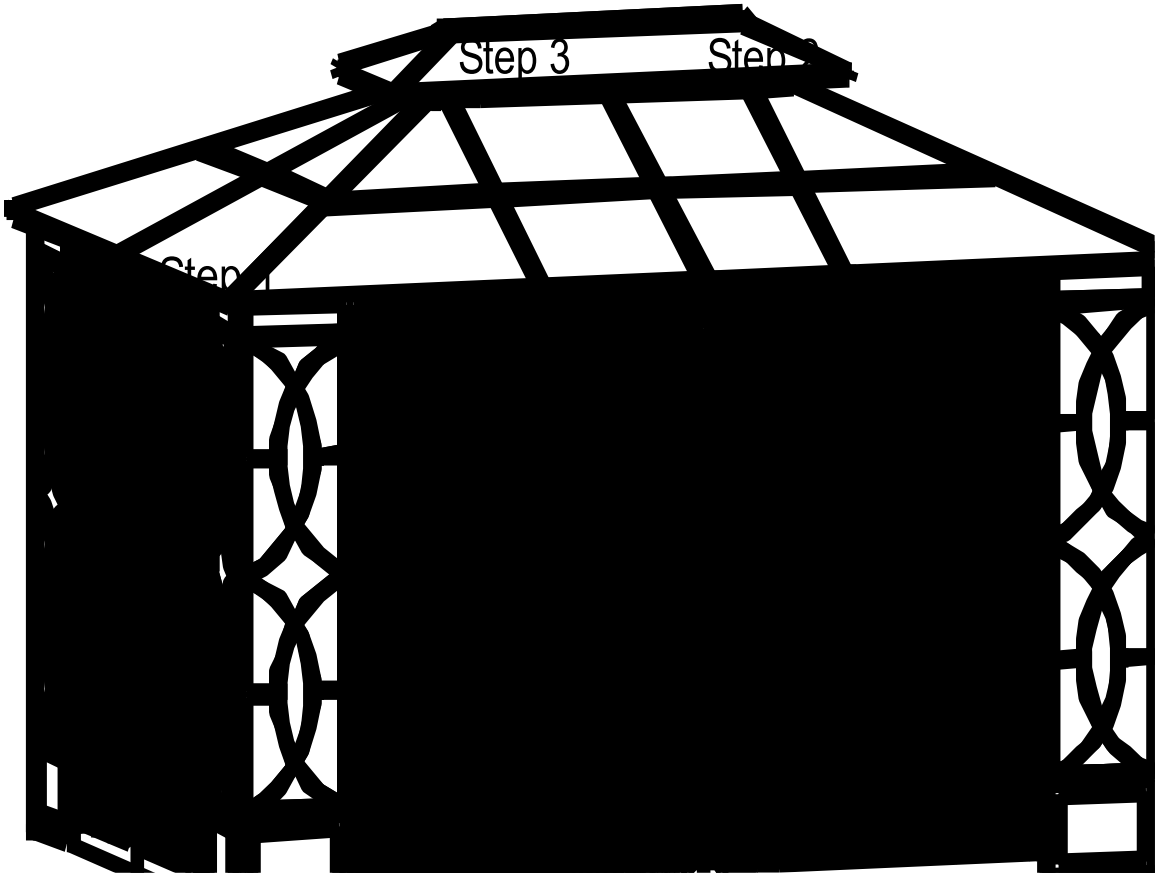


GAZEBO ASSEMBLY INSTRUCTIONS

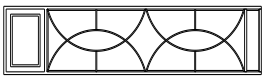
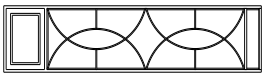
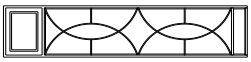
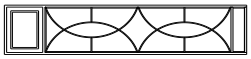
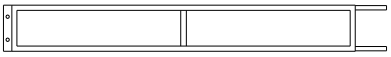
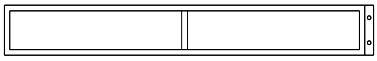
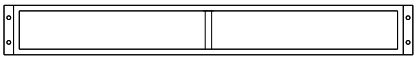
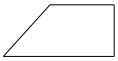
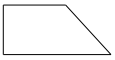
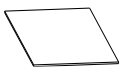
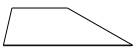
Our clear, easy-to-follow, step-by-step instructions will guide you through the project from start to finish. The final product will produce a quality shelter that will offer you years of enjoyment.
All that is required is a screwdriver, a hammer and two ladders of at least 8 feet (2.5 m) high. (not included).

For you safety, **DO NOT** assemble this item alone. Two people or more are required for a smooth and safe installation.
Item identification: For ease of identification, all parts are labeled to correspond to the Step number in which the part is used.

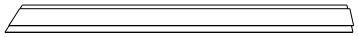
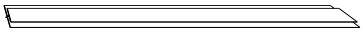
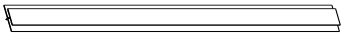
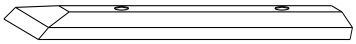
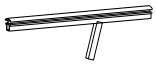
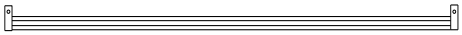
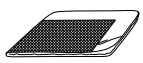
Have six or more people helping you when assembling or moving the product.



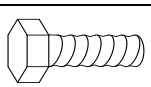
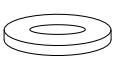
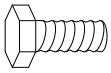
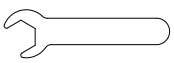
Parts List

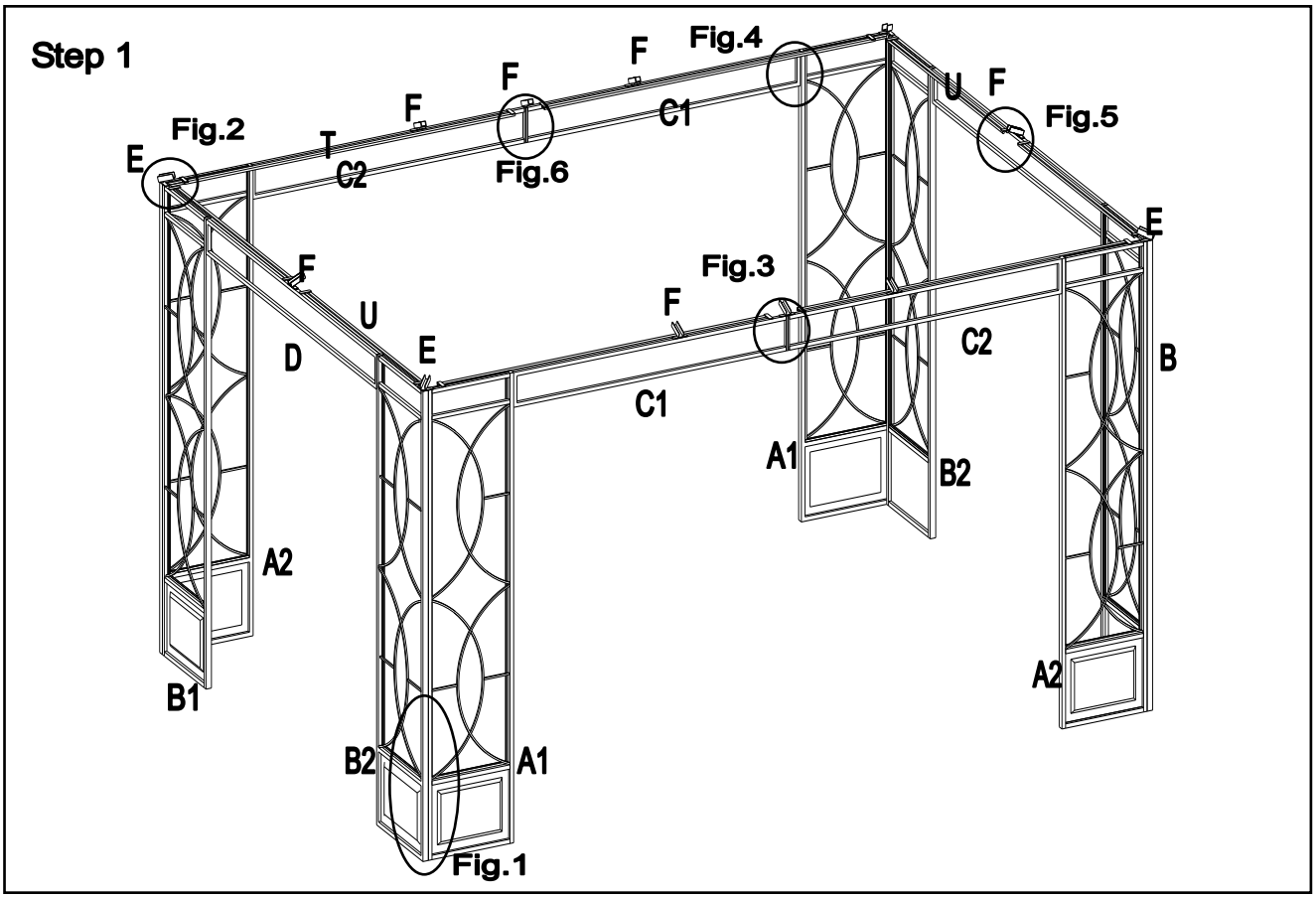
Description	Part	Quantity	Image
Large panel 1	A1	2	
Large panel 2	A2	2	
Small panel 1	B1	2	
Small panel 2	B2	2	
Long beam 1	C1	2	
Long beam 2	C2	2	
Short beam	D	2	
Lower connector 1	E	4	
Lower connector 2	F	8	
Top beam 1	G1	2	
Top beam 2	G2	2	
Support beam	G3	2	
Slanted beam	H	4	
Middle beam	I	8	
Long PC 1	J1	4	
Long PC 2	J2	4	
Short PC 1	J3	4	
Short PC 2	J4	4	
Middle PC	J5	8	
Small PC 1	K1	2	
Small PC 2	K2	2	

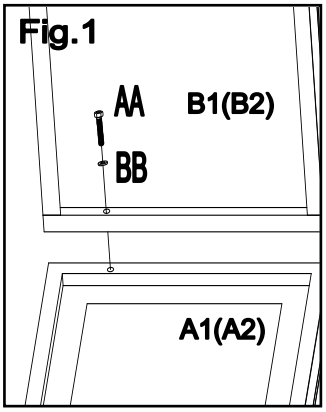
Parts List

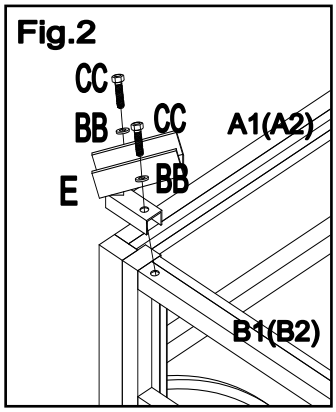
Description	Part	Quantity	Image
Left plate	L1	4	
Right plate	L2	4	
Middle plate	L3	4	
Long plate	M1	2	
Short plate	M2	2	
Left rail	N1	4	
Right rail	N2	4	
Middle rail	N3	4	
Center plate	O1	8	
Corner plate	O2	8	
Hook	P	1	
Small top connector	Q	1	
Cover	R	1	
Small slanted beam 1	S1	2	
Small slanted beam 2	S2	2	
Long netting tube	T	4	
Short netting tube	U	4	
Mosquito netting	V	1	

Hardware Pack 1

Part	Description	Quantity	Image
AA	M6 x 35 Bolt	4 PCS	
BB	M6 Flat washer	80 PCS	
CC	M6 x 15 Bolt	76 PCS	
Z	M6 Wrench	2 PCS	







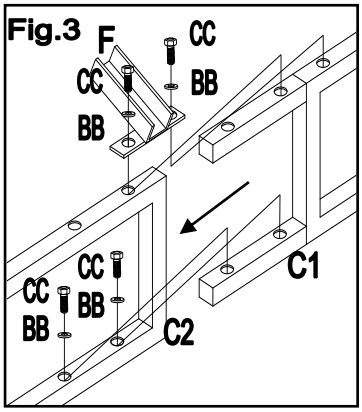
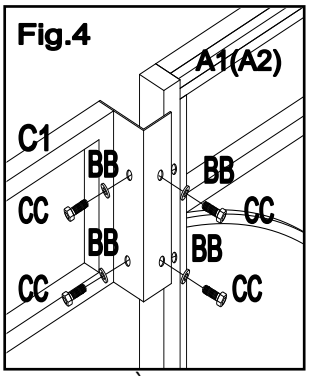
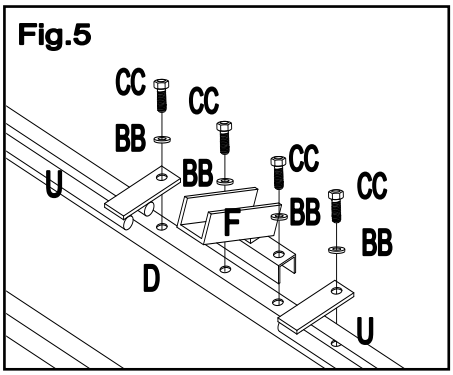


Fig.1: Secure the small panels (B1 and B2) to the large panels (A1 and A2) with bolts (AA) and flat washers (BB).

Fig.2: Secure the lower connector 1 (E) to the corner of the panels with bolts (CC) and flat washers (BB).

Fig.3: Insert the long beam 1 into the long beam 2 (C2), then secure the lower connector 2 (F) to long beam 1 (C1) and long beam 2 (C2) with bolts (CC) and flat washers (BB). Reserve one hole on the long beam (C2) to install the netting tube.





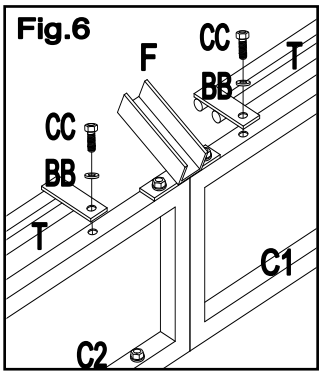
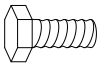


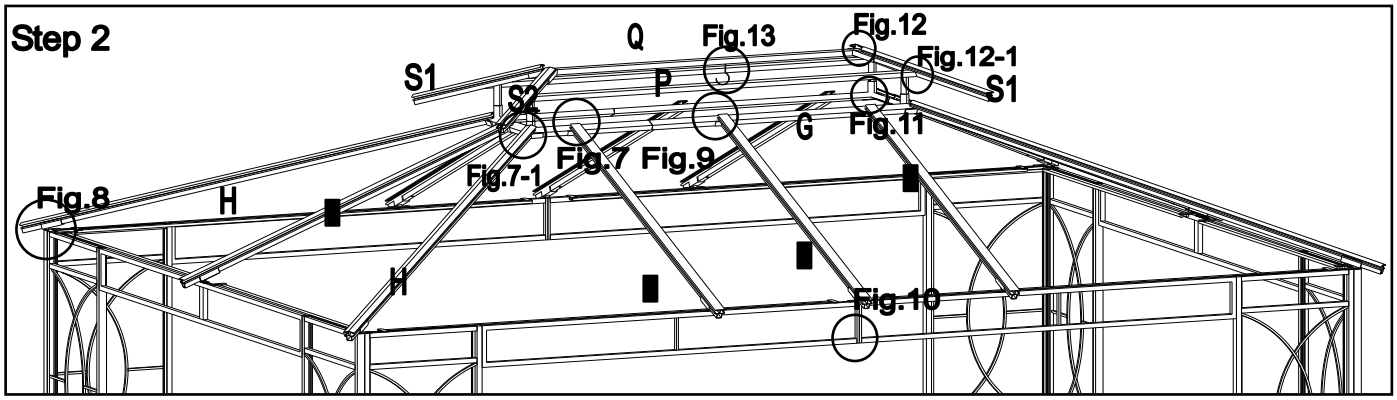
Fig.4: Secure the assembled long beam 1 to the large panels (A1 and A2) with bolts (CC) and flat washers (BB). Repeat this step to secure the short beam (D) to small panels (B1 and B2).

Fig.5: Secure the lower connector 2 (F) and short netting tube (U) to the short beam (D) with bolts (CC) and flat washers (BB).

Fig.6: Secure the long netting tubes (T) to the long beams (C1 and C2) with bolts (CC) and flat washers (BB). Repeat this step to secure the short netting tubes.

Hardware Pack 2

Part	Description	Quantity	Image
BB	M6 Flat washer	56PCS	
CC	M6 x 15 Bolt	32PCS	
DD	M6 x 20 Bolt	24PCS	



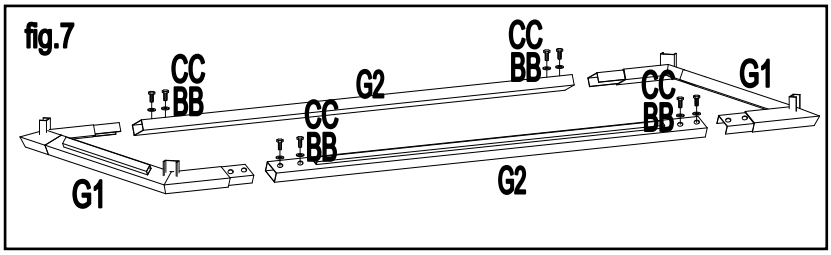
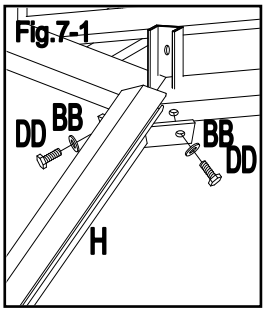
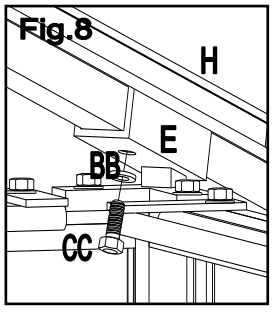
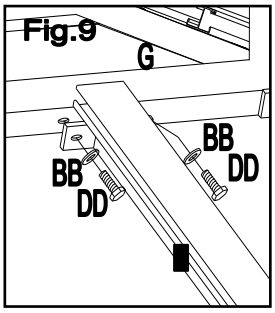


Fig.7: Insert the top beam (G1) into the top beam (G2) and using bolts (CC) and flat washers (BB) to secure the top beam 2 (G2) with top beam 1 (G1).







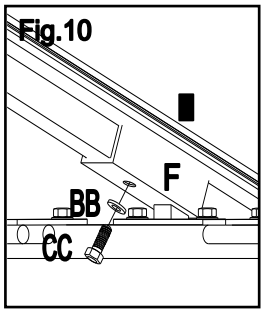
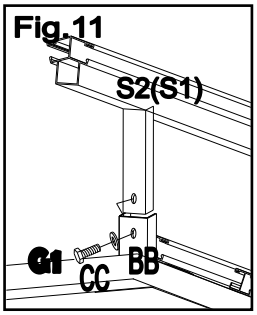


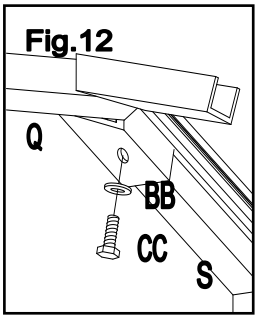
Fig.7-1: Secure the slanted beam (H) to the top beams (G) with bolts (DD) and flat washers (BB).

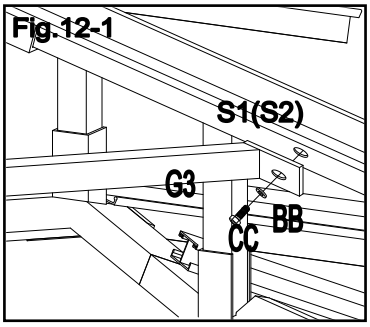
Fig.8: Secure the slanted beam (H) to the lower connector 1 (E) with bolts (CC) and flat washers (BB).

Fig.9: Secure the middle beam (I) to the top beams (G) with bolts (DD) and flat washers (BB).

Fig.10: Secure the lower end of the middle beam (I) the lower connector 2 (F) with bolts (CC) and flat washers (BB).







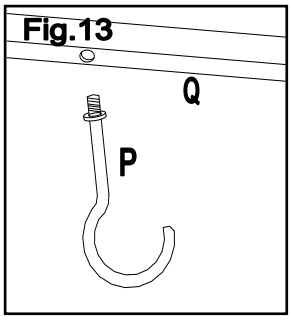


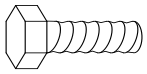
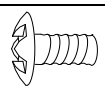
Fig.11: Secure the small slanted beam 1 and 2 (S1 and S2) to the top beam 1 (G1) with bolts (CC) and flat washers (BB).

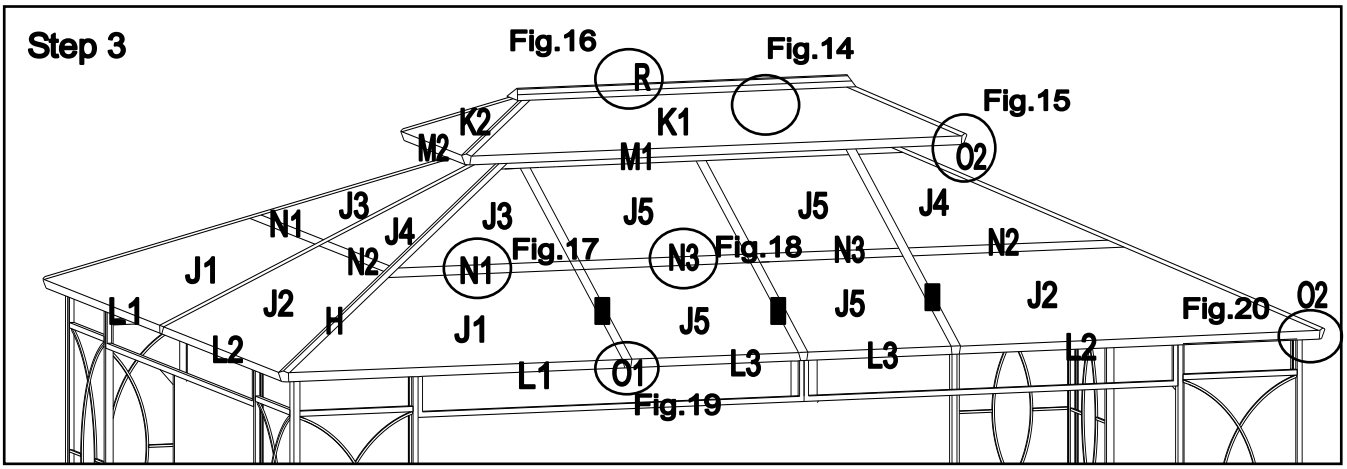
Fig.12: Secure the small slanted beam 1 and 2 (S1 and S2) to the small top connector (Q) with bolts (CC) and flat washers (BB).

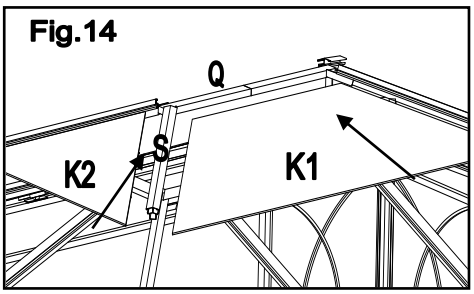
Fig.12-1: Secure the support beam (G3) to the top beams with bolts (CC) and flat washers (BB).

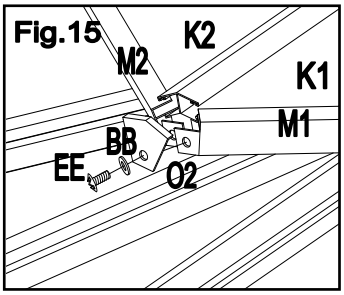
Fig.13: Attach the hook (P) to the small top connector (Q).

Hardware Pack 3

Part	Description	Quantity	Image
AA	M6 x 35 Bolt	2 PCS	
BB	M6 Flat washer	18 PCS	
EE	M6 x 20 Screw	16 PCS	







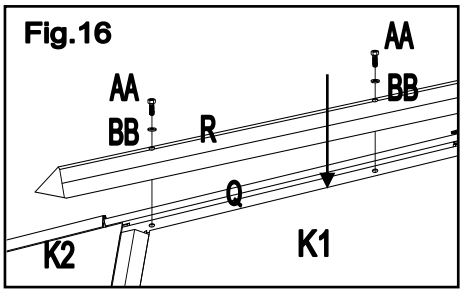


Fig.14: Insert the small PCs (K1 and K2) into the rail of the small slanted beam (S).

Fig.15: Insert the plates (M1 and M2) into the lower of the small PCs (K1 and K2), then secure the corner plate (O2) to the small slanted beam (S) through three holes with screws (EE) and flat washers (BB).

Fig.16: Secure the cover (R) to the small top connector (Q) with bolts (AA) and flat washers (BB).

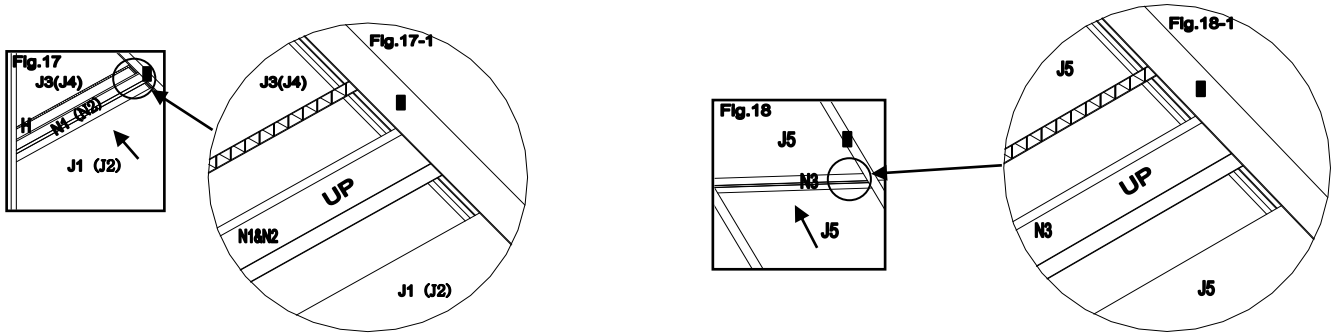


Fig.17: Insert the short PC 1 and 2 (J3 and J4) into the middle beam (I) and slanted beam (H), then insert the rails (N1 and N2) into it. Insert the long PC (J1) into the middle beam (I) and slanted beam (H). Repeat this step to install the right PCs.

Fig.18: Insert the middle PC (J5) into the middle beam (I); then insert the middle rail (N3) into it. Insert the middle PC (J5) into middle beam (I).

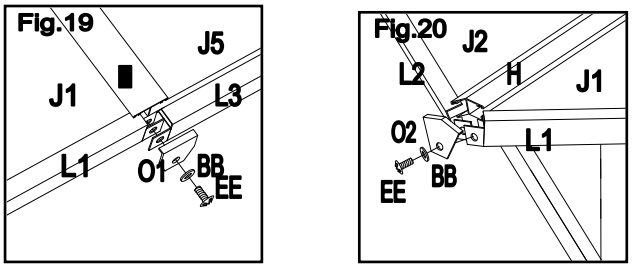
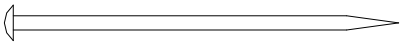


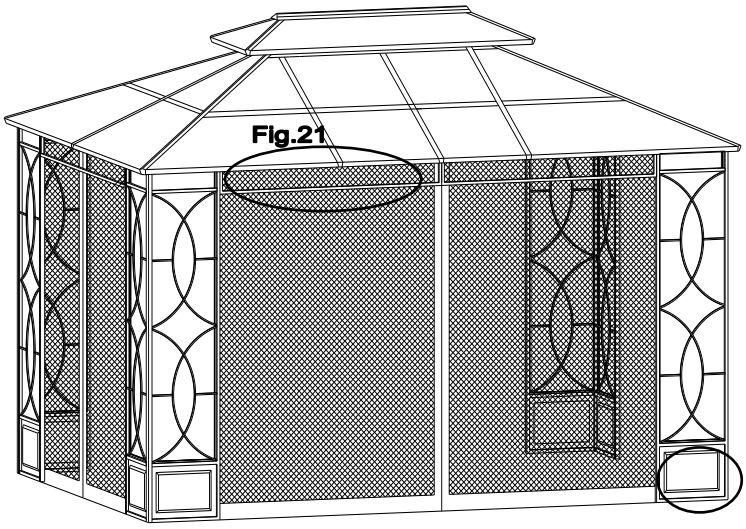
Fig.19: Insert the plates (L1, L2 and L3) into the lower of the PCs; then secure the center plate (O1) to the middle beam (I) through three holes with screws (EE) and flat washers (BB).

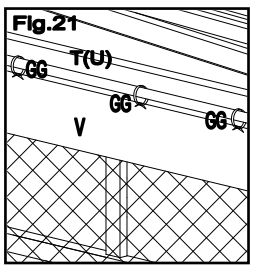
Fig.20: Secure the corner plate (O2) to the slanting beam (H) through three holes by using screws (EE) and flat washers (BB).

Hardware Pack 4

Part	Description	Quantity	Image
GG	Ring	56 PCS	
HH	Φ8 X 180 mm Stake	16 PCS	

Step 4





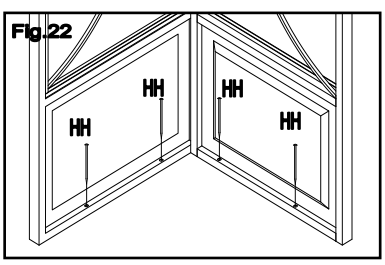


Fig.21: Attach the mosquito netting (V) to the long netting tubes (T) and short tubes (U) with rings (GG).

Fig.22: Secure the whole gazebo to the ground with stakes (HH).

IMPORTANT:

1. Keep all children and pets away from assembly area. Children and pets should be supervised while gazebo is being assembled.
2. The assembled gazebo should be located at least 6 feet (2 m) from any obstruction such as a fence, garage, house, overhanging branches, laundry lines or electrical wires.
3. This unit is heavy. Do not assemble this item alone. Six people are recommended for safe assembly.
4. Some parts may contain sharp edges. Wear protective gloves if necessary during assembly.
5. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
6. For outdoor use only. Install on level ground. 16 stakes are provided to secure the gazebo in the ground. If you wish to secure the pavilion to a wood deck or concrete surface, use 16 anchors suited for these surfaces (anchors not included).
7. Check all bolts for tightness before and during usage.
8. Please check your state and local regulations prior to purchasing. Some jurisdictions may require permits for installation and use. Some special procedures may be valid in your area.
9. While this gazebo is manufactured to withstand strong force winds through only the supplied ground stakes, securing the gazebo to a deck, concrete patio or a stronger base, in areas subject to frequent severe weather should be considered.

NOTE: The gazebo's roof and structure are not guaranteed against extreme weather conditions (storms, high winds, etc.). If the gazebo is not dismantled for the winter, snow must be cleaned off regularly. Any damage caused by snow accumulation is not covered by the warranty.

Limited Warranty:

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes.

The item is warranted to be free from defects in material or workmanship for a period of **one (1) year**. We don't reimburse for transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product.

Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

Maintenance:

Our iron/steel components for garden accessories and patio items are coated with rust inhibiting paint that protects it from rusting. However, due to the nature of iron, surface oxidation (rusting) will occur once these protective coatings are scratched. This is a natural process and is not a defect! To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if measure is taken to keep the product from oxidizing.

Important: For technical assistance on assembly or replacement parts. Please call Sunjoy Industries at 1(866) 578-6569 from 8:30 AM to 5:30 PM EST Monday to Friday or fax the replacement part form which is in the box to (740)-283-3549 or Email customer.care@sunjoydirect.com for assistance.

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